

# Safety Data Sheet



## 1. Identification

**Product Information:** M280-0248

**Product Name:** ULTRA® MARK SIENNA SWP

**Recommended Use:** Surface Preparation or Protection

**Supplied by:** Mohawk Finishing Products  
Division of RPM Industrial Coatings Group  
3194 B Hickory Blvd  
Hudson, NC 28638  
USA

**Company Phone No:** (800) 522-8266

**Emergency Phone No. CHEMTREC:** (800) 424-9300

**International Emergency No. CHEMTREC:** (703) 527-3887 (Collect calls are accepted)

## 2. Hazards Identification

### GHS Classification

Asp. Tox. 1, Carc. 1B, Flam. Liq. 2, Skin Irrit. 2, STOT RE 2, STOT SE 3 NE

### Symbol(s) of Product



### Signal Word

Danger

### GHS HAZARD STATEMENTS

Flammable Liquid, category 2	H225	Highly flammable liquid and vapour.
Skin Irritation, category 2	H315	Causes skin irritation.
STOT, single exposure, category 3, NE	H336	May cause drowsiness or dizziness.
Carcinogenicity, category 1B	H350	May cause cancer.
STOT, repeated exposure, category 2	H373	May cause damage to organs through prolonged or repeated exposure.
Aspiration Hazard, category 1	H304	May be fatal if swallowed and enters airways.

### GHS LABEL PRECAUTIONARY STATEMENTS

P362+P364	Take off contaminated clothing and wash it before reuse.
P403+P235	Store in a well-ventilated place. Keep cool.

### GHS SDS PRECAUTIONARY STATEMENTS

P210	Keep away from heat. - No smoking.
P240	Ground/Bond container and receiving equipment.
P241	Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.

P264	Wash face, hands and any exposed skin thoroughly after handling.
P280	Wear eye protection/ face protection.
P331	Do NOT induce vomiting.
P405	Store locked up.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P201	Obtain special instructions before use.
P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P312	Call a POISON CENTER or doctor if you feel unwell.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

### 3. Composition/Information on ingredients

Chemical Name	CAS-No.	Wt. %	GHS Symbols	GHS Statements
ethanol	64-17-5	30-60	GHS02	H225
toluene	108-88-3	10-30	GHS02-GHS07-GHS08	H225-304-315-332-336-373
isopropanol	67-63-0	1-5	GHS02-GHS07	H225-302-319-336
aliphatic petroleum distillates	64742-47-8	0.1-1	GHS07-GHS08	H304-332
calcium sulfonate	71486-79-8	0.1-1	No Information	No Information
petroleum distillate	64742-54-7	0.1-1	GHS08	H350
crystalline silica	14808-60-7	0.1-1	No Information	No Information
alkyl phenol phosphate ester	68412-53-3	<0.1	No Information	No Information
formaldehyde	50-00-0	<0.1	GHS05-GHS06-GHS07-GHS08	H302-311-314-317-330-335-341-350

The exact percentage (concentration) of ingredients is being withheld as a trade secret.

The text for GHS Hazard Statements shown above (if any) is given in the "Other information" Section.

### 4. First-aid Measures



**FIRST AID - EYE CONTACT:** IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

**FIRST AID - SKIN CONTACT:** IF ON SKIN: Wash with plenty of soap and water. IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical advice/attention.

**FIRST AID - INGESTION:** Do NOT induce vomiting. IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

**FIRST AID - INHALATION:** IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

### 5. Fire-fighting Measures

**SPECIAL FIREFIGHTING PROCEDURES:** Evacuate all persons from the fire area to a safe location. Move non-burning material, as feasible, to a safe location as soon as possible. Fire fighters should be protected from potential explosion hazards while extinguishing the fire. Wear self-contained breathing apparatus (SCBA) and full fire-fighting protective clothing. Thoroughly decontaminate all protective equipment after use. Containers of this material may build up pressure if exposed to heat (fire). Use water spray to cool fire-exposed containers. Use water spray to disperse vapors if a spill or leak has not ignited. DO NOT extinguish a fire resulting from the flow of flammable liquid until the flow of the liquid is effectively shut off. This precaution will help prevent the accumulation of an

explosive vapor-air mixture after the initial fire is extinguished.

**FIREFIGHTING EQUIPMENT:** This is a NFPA/OSHA Class 1B or less flammable liquid. Follow NFPA30, Chapter 16 for fire protection and fire suppression. Use a dry chemical, carbon dioxide, or similar ABC fire extinguisher for incipient fires. Water may be used to cool and prevent rupture of containers that are exposed to heat from fire.

## 6. Accidental Release Measures

**ENVIRONMENTAL MEASURES:** No Information

**STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:** Follow personal protective equipment recommendations found in Section VIII. Personal protective equipment needs must be evaluated based on information provided on this sheet and the special circumstances created by the spill including; the material spilled, the quantity of the spill, the area in which the spill occurred, and the training and the expertise of employees in the area responding to the spill. Never exceed any occupational exposure limits. Shut off ignition sources; including electrical equipment and flames. Do not allow smoking in the area. Do not allow the spilled product to enter public drainage system or open waterways.

## 7. Handling and Storage



**HANDLING:** Avoid inhalation and contact with eyes, skin, and clothing. Wash hands thoroughly after handling and before eating or drinking. In keeping with safe handling practices, avoid ignition sources (smoking, flames, pilot lights, electrical sparks); ground and bond containers when transferring the material to prevent static electricity sparks that could ignite vapor and use spark proof tools and explosion proof equipment. Empty containers may retain product residue or vapor. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose container to heat, flame, sparks, static electricity, or other sources of ignition. Any of these actions can potentially cause an explosion that may lead to injury.

**STORAGE:** Keep containers closed when not in use. Store in cool well ventilated space away from incompatible materials.

## 8. Exposure Controls/Personal Protection

### Ingredients with Occupational Exposure Limits

<u>Chemical Name</u>	<u>ACGIH TLV-TWA</u>	<u>ACGIH-TLV STEL</u>	<u>OSHA PEL-TWA</u>	<u>OSHA PEL-CEILING</u>
ethanol	N.D.	1000 ppm	1000 ppm	N.D.
toluene	20 ppm	N.D.	200 ppm	300 ppm
isopropanol	200 ppm	400 ppm	400 ppm	N.D.
aliphatic petroleum distillates	N.D.	N.D.	N.D.	N.D.
calcium sulfonate	N.D.	N.D.	N.D.	N.D.
petroleum distillate	N.D.	N.D.	N.D.	N.D.
crystalline silica	0.025 mg/m <sup>3</sup>	N.D.	50 µg/m <sup>3</sup>	N.D.
alkyl phenol phosphate ester	N.D.	N.D.	N.D.	N.D.
formaldehyde	0.1 ppm	0.3 ppm	0.75 ppm	N.D.

**Further Advice:** MEL = Maximum Exposure Limit OES = Occupational Exposure Standard SUP = Supplier's Recommendation  
Sk = Skin Sensitizer N.E. = Not Established N.D. = Not Determined

### Personal Protection



**RESPIRATORY PROTECTION:** Use adequate engineering controls and ventilation to keep levels below recommended or statutory exposure limits. If exposure levels exceed limits use appropriate approved respiratory protection equipment.



**SKIN PROTECTION:** Wear chemical resistant footwear and clothing such as gloves, an apron or a whole body suit as appropriate.



**EYE PROTECTION:** Wear chemical-resistant glasses and/or goggles and a face shield when eye and face contact is possible due to splashing or spraying of material.



**OTHER PROTECTIVE EQUIPMENT:** No Information



**HYGIENIC PRACTICES:** It is good practice to avoid contact with the product and/or its vapors, mists or dust by using appropriate protective measures. Wash thoroughly after handling and before eating or drinking.

## 9. Physical and Chemical Properties

<b>Appearance:</b>	Colored Liquid	<b>Physical State:</b>	Liquid
<b>Odor:</b>	Moderately Strong Alcohol	<b>Odor Threshold:</b>	Not Determined
<b>Density, g/cm3:</b>	0.864	<b>pH:</b>	Not Determined
<b>Freeze Point, °F:</b>	Not Determined	<b>Viscosity:</b>	Not Determined
<b>Solubility in Water:</b>	Not Determined	<b>Partition Coefficient, n-octanol/ water:</b>	Not Determined
<b>Decomposition temperature, °F:</b>	Not Determined	<b>Explosive Limits, %:</b>	Not Determined
<b>Boiling Range, °F:</b>	> 100 °F	<b>Flash Point, °F:</b>	39.2
<b>Combustibility:</b>	Supports Combustion	<b>Auto-Ignition Temperature, °F:</b>	Not Determined
<b>Evaporation Rate:</b>	Faster than Diethyl Ether	<b>Vapor Pressure, mmHg:</b>	Not determined
<b>Vapor Density:</b>	Not Determined	<b>Color:</b>	Brown

N.I. = No Information

## 10. Stability and reactivity

**STABILITY:** Stable under normal conditions.

**CONDITIONS TO AVOID:** Heat, flames and sparks.

**INCOMPATIBILITY:** Acids, Bases, Oxidizing agents

**HAZARDOUS DECOMPOSITION PRODUCTS:** Not determined.

## 11. Toxicological information



**Practical Experiences**

**EMERGENCY OVERVIEW:** No Information

**EFFECT OF OVEREXPOSURE - EYE CONTACT:** No Information

**EFFECT OF OVEREXPOSURE - INGESTION:** No Information

**EFFECT OF OVEREXPOSURE - INHALATION:** No Information

**EFFECT OF OVEREXPOSURE - SKIN CONTACT:** No Information

**CARCINOGENICITY:** May cause cancer.

**PRIMARY ROUTE(S) OF ENTRY:**

**Skin Contact, Ingestion, Inhalation**

**Acute Toxicity Values**

The acute effects of this product have not been tested. Data on individual components are tabulated below

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
64-17-5	ethanol	7060 mg/kg Rat	15,800 mg/kg	124.7 mg/L Rat
108-88-3	toluene	2600 mg/kg Rat	12000 mg/kg Rabbit	12.5 mg/L Rat
67-63-0	isopropanol	1870 mg/kg Rat	4059 mg/kg Rabbit	72.6 mg/L Rat
64742-47-8	aliphatic petroleum distillates	>5000 mg/kg Rat	>2000 mg/kg Rabbit	>13 mg/L Rat
64742-54-7	petroleum distillate	>15000 mg/kg Rat	>5000 mg/kg Rabbit	N.I.
14808-60-7	crystalline silica	>5000 mg/kg	>5000 mg/kg	>20 mg/l Rat
50-00-0	formaldehyde	600 mg/kg Rat	270 mg/kg Rabbit	0.578 mg/L Rat

N.I. = No Information

## 12. Ecological information

**ECOLOGICAL INFORMATION:** Ecological evaluation of this material has not been performed; however, do not allow the product to be released to the environment without governmental approval/permits.

## 13. Disposal Information



Product

**DISPOSAL METHOD:** Waste from this material may be a listed and/or characteristic hazardous waste. Dispose of material, contaminated absorbent, container and unused contents in accordance with local, state, and federal regulations.

**STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:** Follow personal protective equipment recommendations found in Section VIII. Personal protective equipment needs must be evaluated based on information provided on this sheet and the special circumstances created by the spill including; the material spilled, the quantity of the spill, the area in which the spill occurred, and the training and the expertise of employees in the area responding to the spill. Never exceed any occupational exposure limits. Shut off ignition sources; including electrical equipment and flames. Do not allow smoking in the area. Do not allow the spilled product to enter public drainage system or open waterways.

## 14. Transport Information

**SPECIAL TRANSPORT PRECAUTIONS:** No Information

**DOT:** UN1263, PAINT, 3, II

**IATA:** UN1263, PAINT, 3, II

**IMDG:** UN1263, PAINT, 3, II

## 15. Regulatory Information

### U.S. Federal Regulations:

#### CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Fire Hazard, Acute Health Hazard, Chronic Health Hazard

#### SARA SECTION 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt. %</u>
toluene	108-88-3	27.31
isopropanol	67-63-0	2.56

#### TOXIC SUBSTANCES CONTROL ACT

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

<u>Chemical Name</u>	<u>CAS-No.</u>
octamethylcyclotetrasiloxane	556-67-2

### U.S. State Regulations:

#### CALIFORNIA PROPOSITION 65



WARNING: Cancer and Reproductive Harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

Crystalline Silica, Cancer, 0.1018%  
Toluene, Reproductive Harm, 27.3072%

#### NOTICE

Constituents of this product may include crystalline silica which, if inhalable, may cause silicosis, a form of progressive pulmonary fibrosis. Inhalable crystalline silica is listed by IARC as a group I carcinogen (lung) based on sufficient evidence in

## 16. Other Information

**Revision Date:** 7/26/2025 **Supersedes Date:** 7/27/2024

**Reason for revision:** Substance and/or Product Properties Changed in Section(s):  
02 - Hazards Identification  
05 - Flammability Information  
09 - Physical & Chemical Information  
14 - Transportation Information  
15 - Regulatory Information  
Substance Hazard Threshold % Changed

**Datasheet produced by:** Regulatory Department

#### HMIS Ratings:

<b>Health:</b>	2	<b>Flammability:</b>	3	<b>Reactivity:</b>	0	<b>Personal Protection:</b>	X
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**Volatile Organic Compounds, gr/ltr:** 738

**The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product where instructions and recommendations are not followed.**

**Only the original U.S. - English version is authoritative.**